

Technical Data Sheet

Acculoy PCA083L

Polycarbonate + ABS
LyondellBasell Industries
Engineering Plastics

General

Forms • Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.11	1.11 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
230°c/3.8 Kg	5.0 g/10 min	5.0 g/10 min	
250°c/5.0 Kg	17 g/10 min	17 g/10 min	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	247000 psi	1700 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	7690 psi	53.0 MPa	
Break	6090 psi	42.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	33 %	33 %	
Flexural Modulus	377000 psi	2600 MPa	ASTM D790
Flexural Strength	11700 psi	81.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	11 ft·lb/in	580 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	112	112	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	223 °F	106 °C	
264 Psi (1.8 Mpa), Unannealed	189 °F	87.0 °C	

Notes

These are typical property values not to be construed as specification limits.